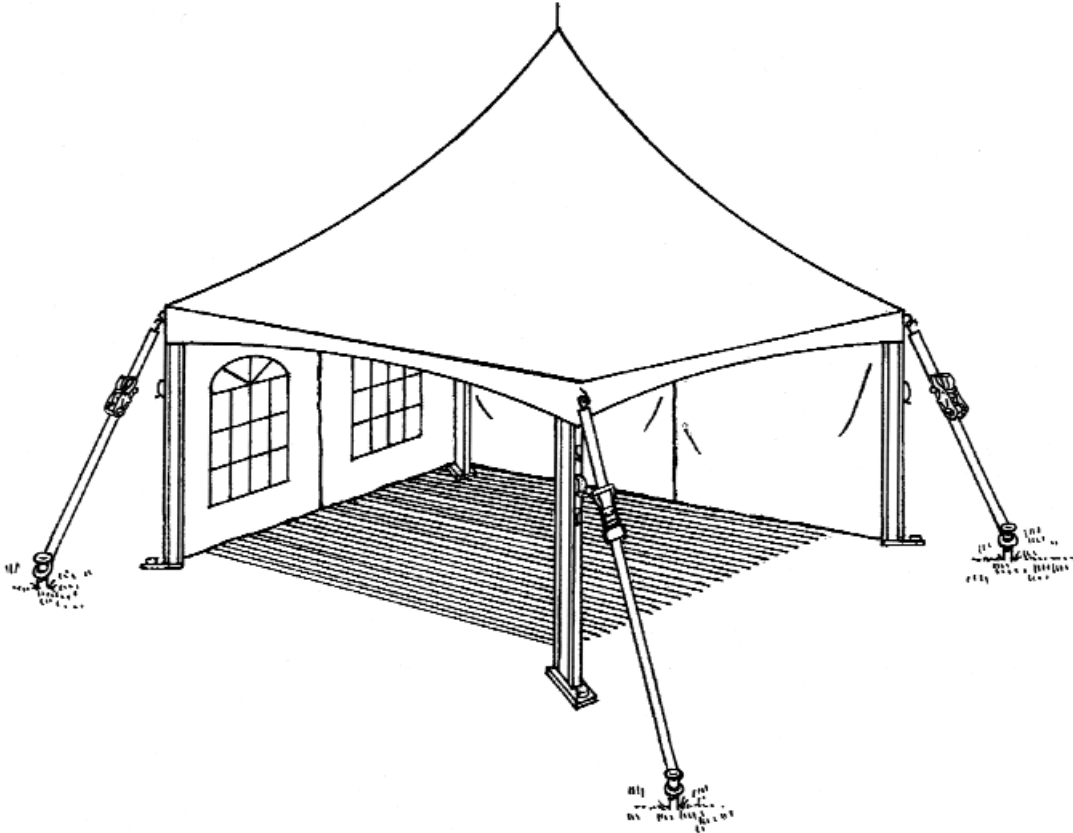



Assembly Instructions



Anchor 

Century[®]
Frame Tent System
10' x 10', 15' x 15' and 20' x 20'
Tents with Optional Walls



SALES OFFICES:
1100 BURCH DR.
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PRODUCTION FACILITIES:
BRADENTON, FL
EVANSVILLE, IN

CENTURY FRAME TENT SYSTEM

PARTS	TENT SIZE		
	10'X10'	15'X15'	20'X20'
BAG WITH TOP	1	1	1
TENSION STRAPS	4	4	4
UPRIGHT	4	4	4
EAVE, 10' FEMALE	4	-	4
EAVE, 10' MALE	-	-	4
EAVE, 15' FEMALE	-	4	-
ADJ. CENTER POLE	1	1	1
BASE PLATE	4	4	4
CORNER WELDMENT	4	4	4
30° STL STAKE	8	8	8
CABLE	2	2	2
WEB GUY	4	4	4
WALLS, 2 PC (OPTIONAL)	4	4	4

MANPOWER REQUIRED

Two experienced installers should be able to assemble tent in less than thirty minutes.

TOOLS REQUIRED

Sledge Hammer
4' Step Ladder
(2) 9/16" Wrenches

INSPECT SITE

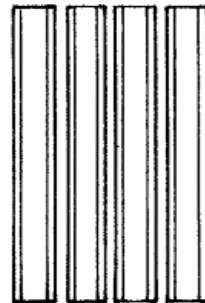
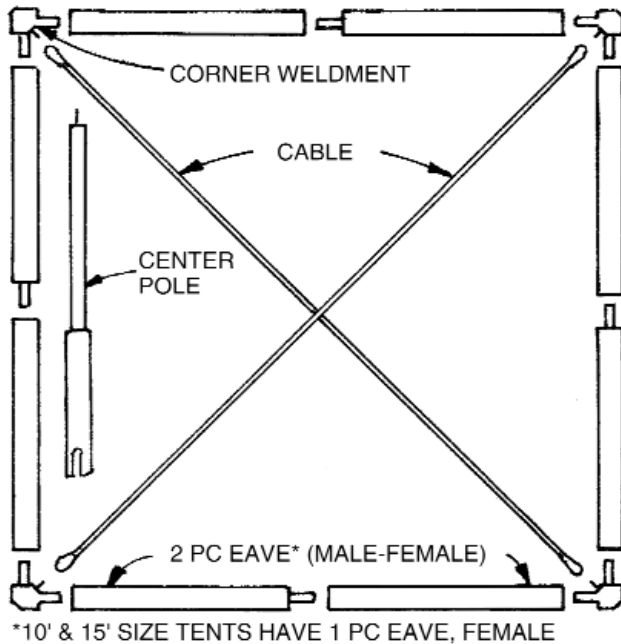
CAUTION:

Consult local Utility Co. prior to installation. Prior to assembly be sure to look around area for obstacles, pipes, wires, etc.

LAYOUT & CHECK

Utilize parts list for a quick I.D. and a check list to ensure that you have all the parts.

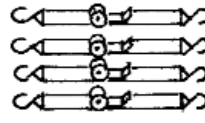
IDENTIFY AND LAY OUT PARTS FOR ASSEMBLY (20'x20' TENT SHOWN THROUGHOUT)



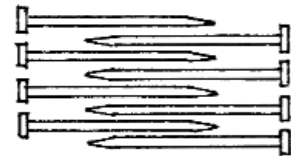
UPRIGHTS



BASE PLATES



TENSION STRAPS



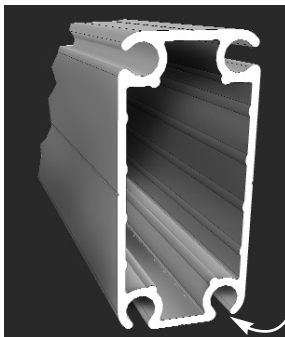
STAKES



GUY WEBS AND RATCHETS

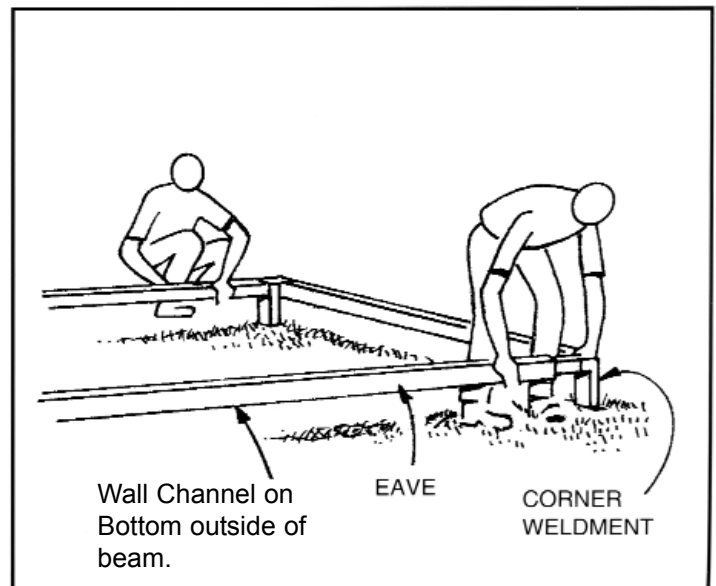
1 ASSEMBLE EAVES

Mate 2 pc eaves if applicable. Join ends of eaves with corner weldments.



Wall Hangs in Bottom Outside Channel.

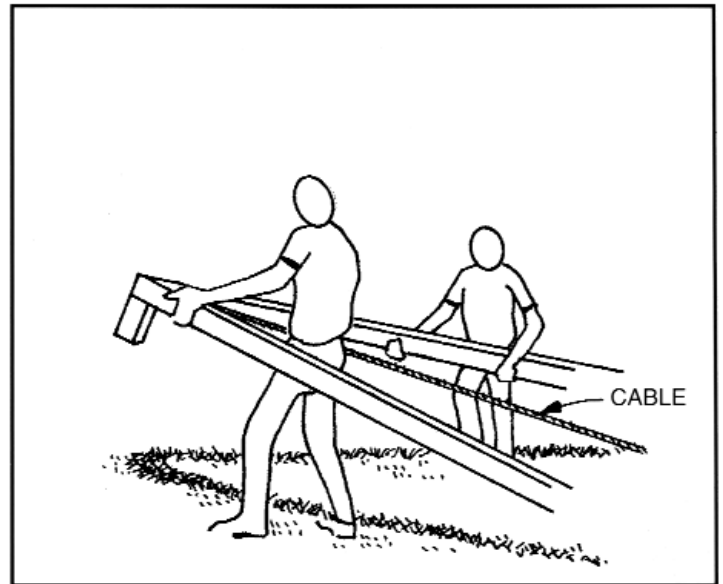
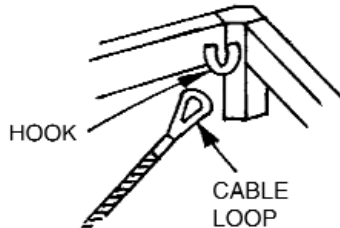
Century Frame Extrusion



2 ATTACH CABLES

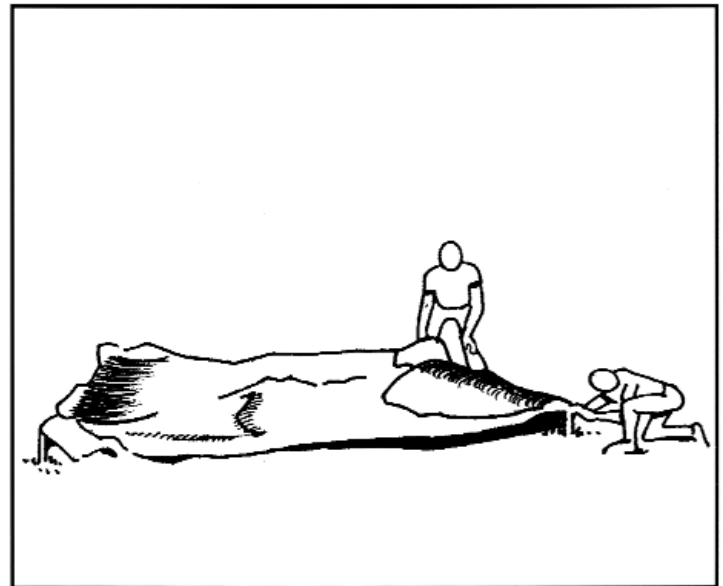
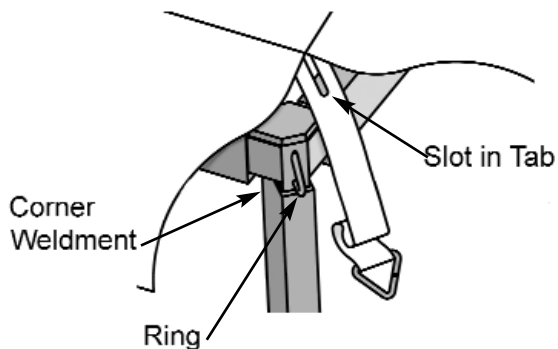
Attach one end of cable to weldment hook on a corner weldment. At the opposite corner, raise frame until cable loop slips onto weldment hook, then lower to ground.

Repeat for other cable.



3 PUT ON TOP

Unfold top over eaves and cables. Pull tabs at corners of top over corner weldments. Secure by placing slot in tabs over ring on corner weldment.



Fasten guy web snap to ring on corner weldments. Attach base plates to uprights with bolt and nut supplied.

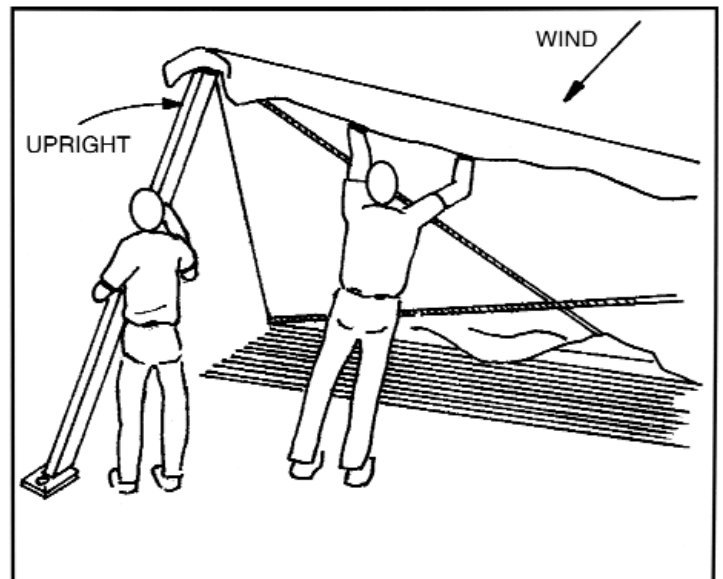
4 LIFT ONE SIDE

Lift one corner of frame and insert upright into weldment. Repeat at 2nd upright at an adjacent corner.

NOTE:

If wind is strong, drive in stakes through the web ring and tie off loosely before lifting frame.

(Reference: Step 10.)



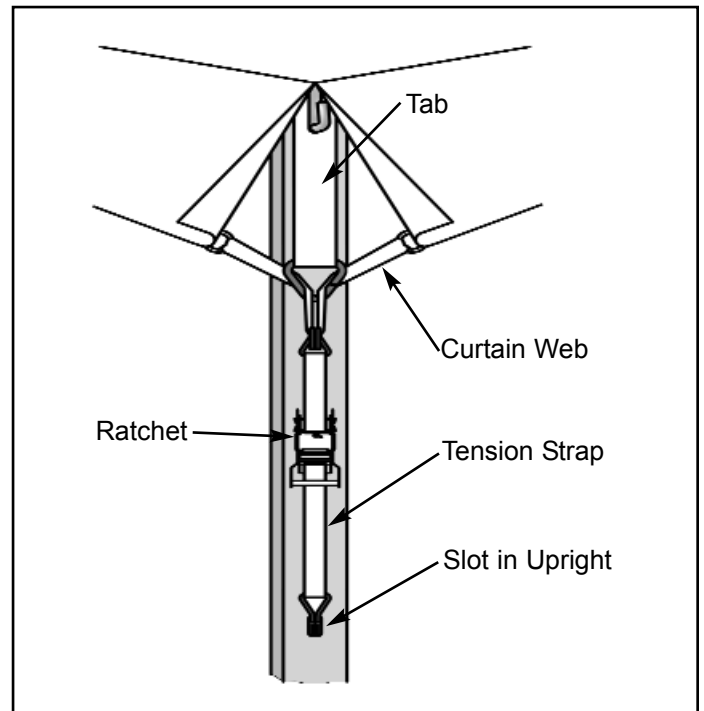
5 ATTACH TENSION STRAPS

Place curtain web through triangle ring at end of tab as shown. Fasten upper hook of tension strap to curtain web. Insert lower hook into slot in upright.

Use ratchet to take up slack in web. This prevents uprights from sliding off weldment when other side of tent is raised.

Do not tension at this time.

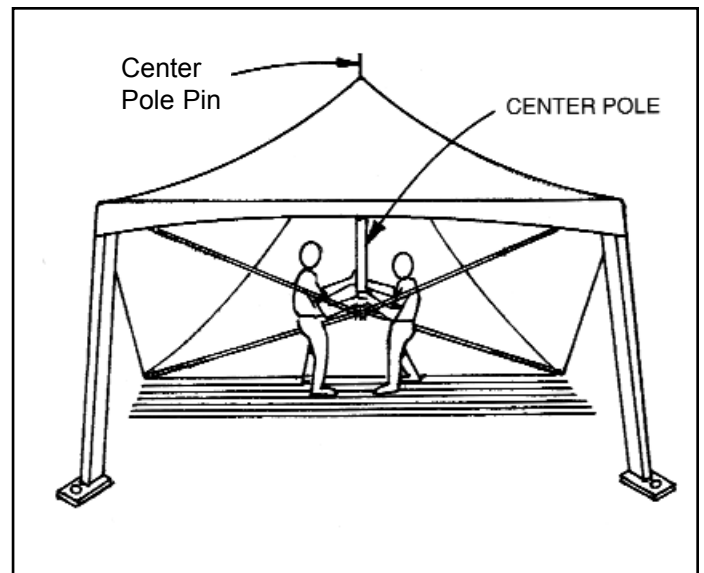
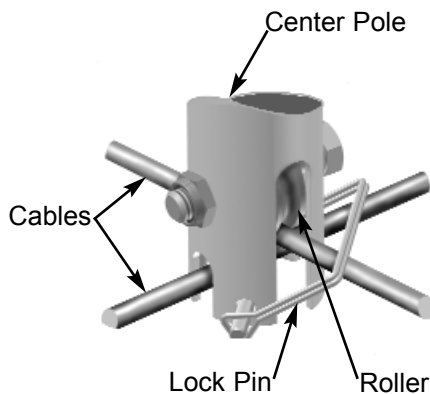
Repeat at other uprights in similar fashion.



6 RAISE PEAK

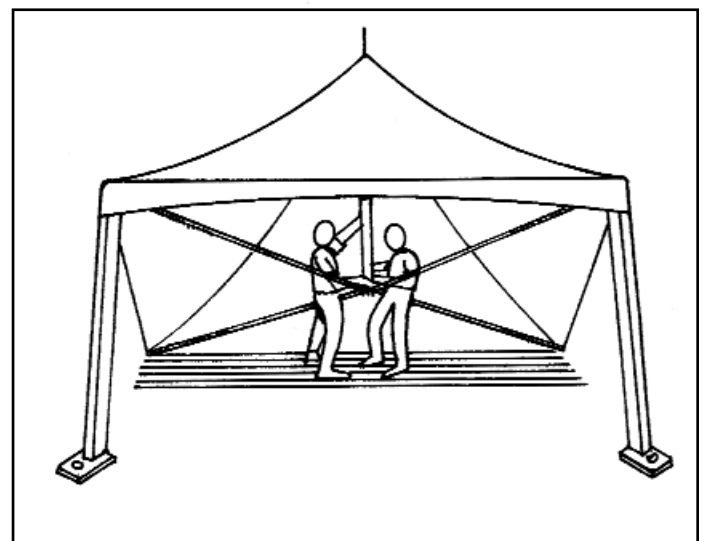
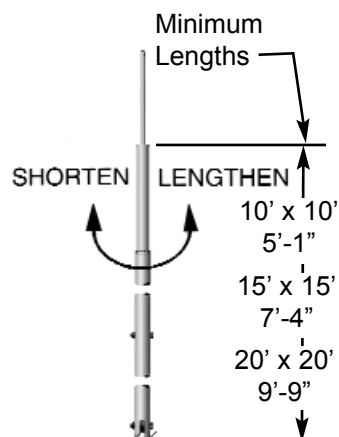
Carefully position center pole pin through pole hole in top. Use caution to prevent tearing of fabric. Raise top by pushing pole on the upper cable. Slide pole along cable until at intersection of both cables. Place lower cable in slot at bottom of pole and attach lock pin to secure.

Caution:
Base of pole is on a roller for ease of installation. Be sure movement of pole is controlled (firmly held) during installation and removal to prevent base from moving too quickly.



6a ADJUST CENTER POLE

Center Poles must be adjusted to the height on the illustration shown. Turn the top of the center pole in the direction noted to meet the required dimension.

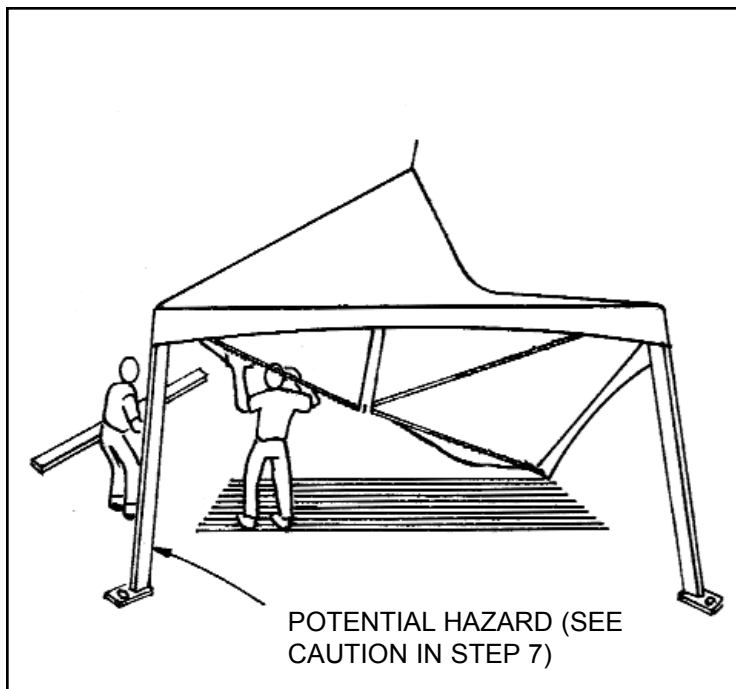


7 LIFT OTHER SIDE

Raise opposite side by repeating Step 4.
Attach remaining uprights.
Plumb uprights.
Firmly tension all guy webs before proceeding further.

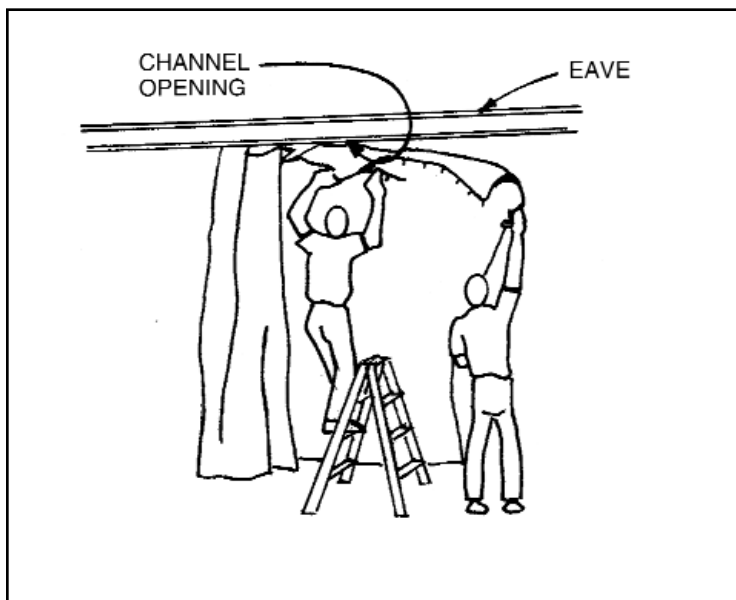
CAUTION: When raising for third upright, one other upright (see illustration) may be lifted from ground and become unattached.

(See Step 5)



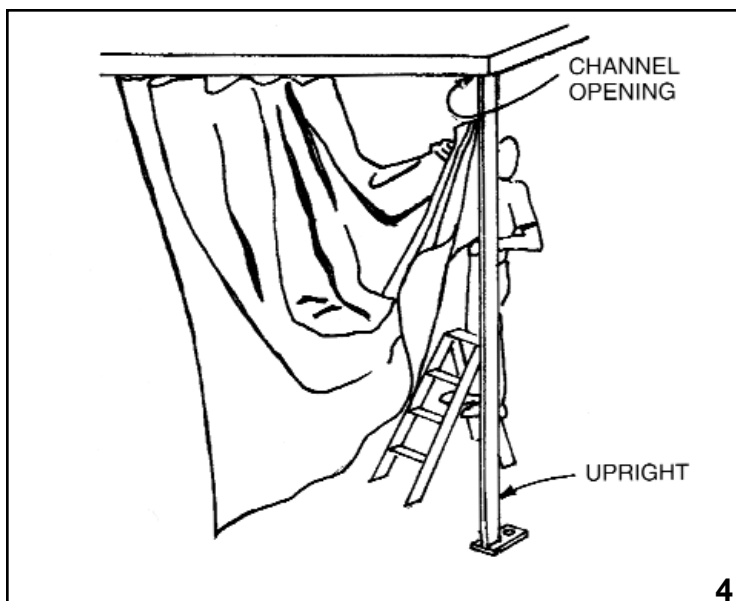
8 INSTALLING OPTIONAL WALLS

Determine proper mating of 2-piece walls with labels on the inside. Slide tabs at top of walls into bottom outside channel opening (see Century Frame extrusion drawing on Page 1). Orient walls so that beading edges are adjacent to uprights and the lace edges meet in the middle.



9 ATTACH WALLS TO UPRIGHTS

At each upright, gather up wall and insert bottom of beading into channel opening at top of upright. Feed all of beading into channel.



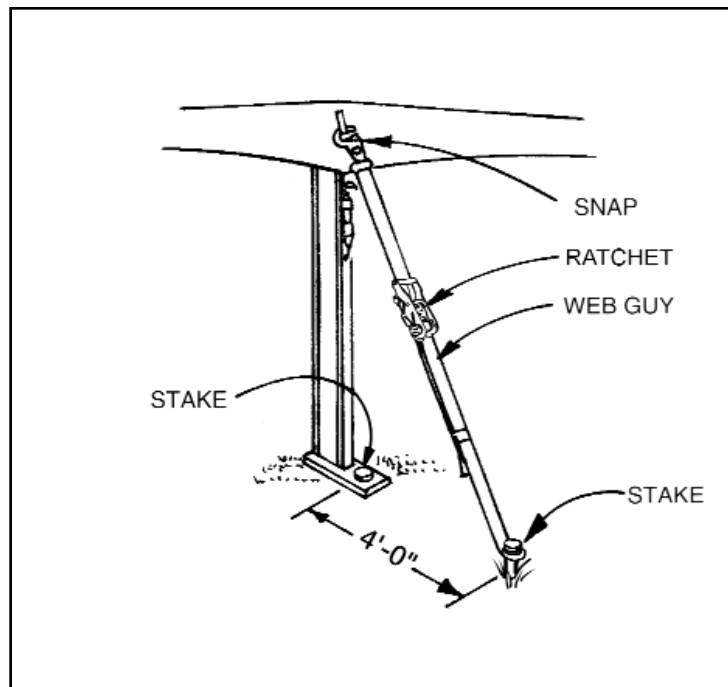
10 SECURE TENT

Position tent to desired location. Drive a 1" x 30" stake through each baseplate. Fasten guy web snap to ring on corner weldment.

At other end of guy web, drive a 1" x 30" stake through the ring. Tension guy web. See illustration for positioning of stake.

See guy web operating instructions provided.

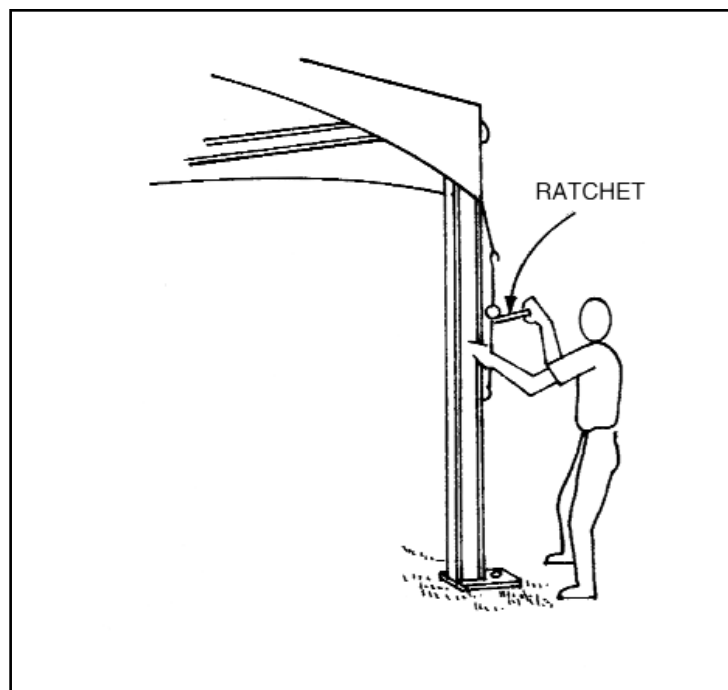
IMPORTANT NOTE: PLEASE REFER TO CAUTION AND OTHER ANCHORING INFORMATION ON BACK PAGE.



11 TENSION TOP

A firmly tensioned top is "required" for proper installation. Pull fabric tightly and smoothly to minimize water pooling, wind damage, fabric shifting. Use ratchets to tension guy webs and tension straps.

Adjust center pole if necessary to adjust the tension on fabric top.



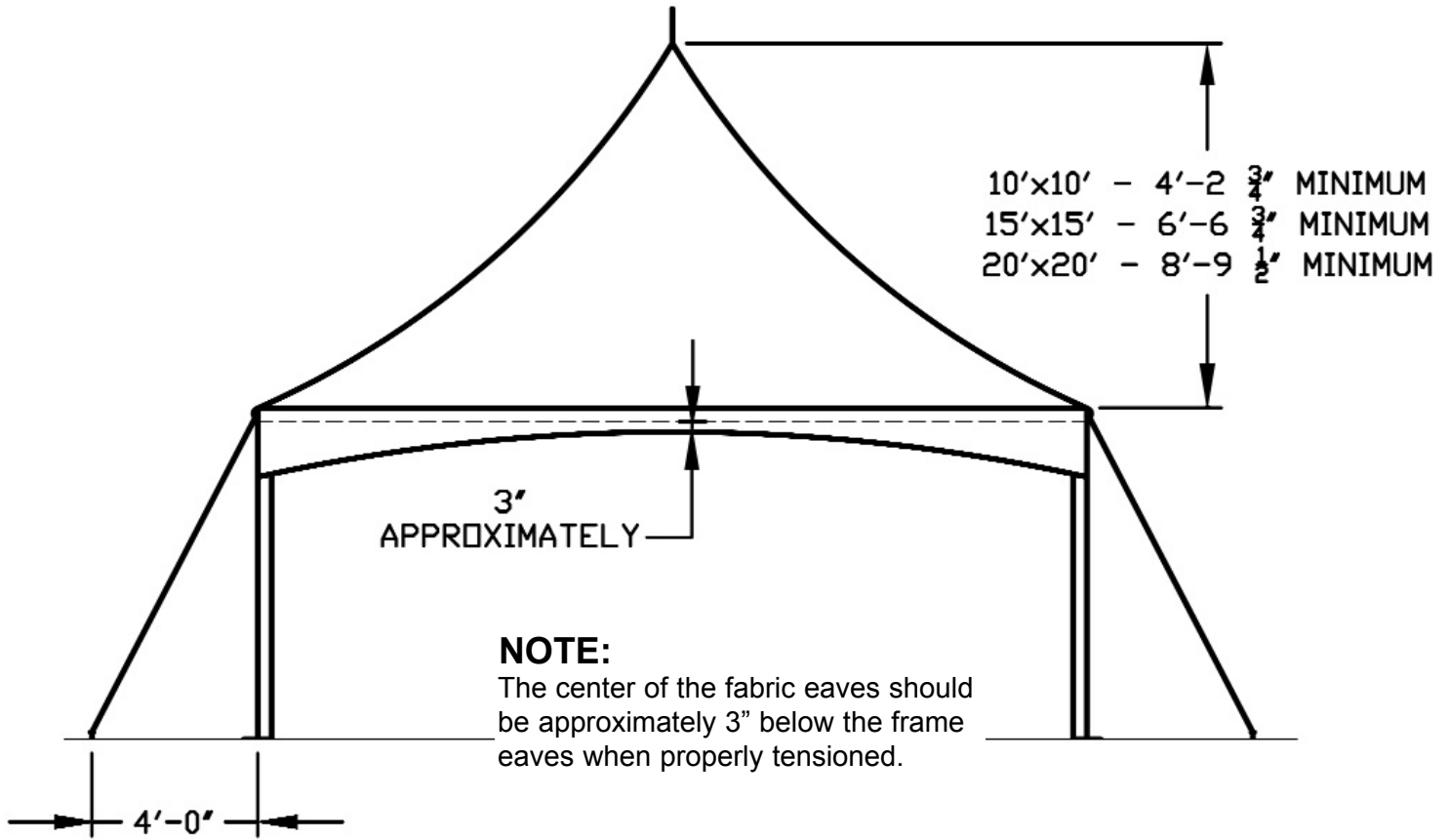
12 TAKE DOWN

1. Remove guy webs and stakes.
2. Loosen Tension Straps.
3. Reverse installation steps.

IMPORTANT:

Check Guy Webs and tension straps periodically for tightness and good condition.

Store tent in a cool, dry area. Never store while wet or damp.



NOTE:

Tensioning of top can change from installation to installation. Cable stretch, fabric shrinkage or elongation and other factors can require a different amount of tension to center pole.



Thank you for purchasing an Anchor product. In return, we pledge Quality, Service and Craftsmanship and are available for any questions you may have or assistance you may need.

PHONE NUMBER

812-867-2421

FAX NUMBER

812-867-0547

Anchor products are of superior design and operate best within the parameters of these instructions. It is **IMPERATIVE** that the instructions be carefully read and **COMPLETELY FOLLOWED**. Please read installation instructions before the installation or removal of this product. Installation instructions are available at www.anchorinc.com.

For additional assistance consult: "The IFAI Procedural Handbook For The Safe Installation And Maintenance Of Tentage" and the IFAI "Pullout Capacity Of Tent Stakes", both available from the IFAI Tent Rental Division.

CAUTION:

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the construction of the tent. We are not responsible for methods that installers may choose to secure the tent to the ground.
2. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly.

This product has been manufactured for use as a temporary structure. For the safety of all occupants, evacuation is recommended if threatening weather occurs, or if there is any doubt concerning the safe use of this product.

3. Proper safety equipment should be used at all times to insure a safe installation and take down. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel-toe shoes, safety glasses and other as required.

4. Anchor stands behind its products in accordance with its standard Terms and Conditions of sale. A copy of our Terms and Conditions of Sale can be obtained by contacting Anchor at the telephone number and/or address on this document.